

HABCO ZUCKER 60 PLUS-0 F

FLUX CORED OPEN ARC • SELF – SHIELDING

HABCO ZUCKER 60 PLUS-0 HAS BEEN DESIGNED SPECIFICALLY FOR DOT DASH SURFACING OF SUGAR MILL ROLLS

FEATURES

HABCO ZUCKER 60 PLUS is a high efficiency chrome carbide and silicon carbide open arc wire designed exclusively for the hardsurfacing of lamellar graphite cast iron sugar mill rolls. Provides excellent fusion to the base metal without breaking or spalling off during grinding process. The deposit gives the desired roughness to grip cane and pull it through faster, thus increasing the service life of the rolls, and greatly increasing production rates.

APPLICATIONS

For hardsurfacing of new and used sugar mill rolls. Ideal for dot-dash method on the sides and tips of the roll teeth, feeder rolls and crusher parts.

Hardness as deposited: 60+ Rockwell C

Abrasion Resistance: Excellent

Anti-Galling Properties: Excellent

Machinability: None

Current: DC +

Diameters: (in)	7/64	1/8
(mm)	2.8	3.25

RANGES:

Amperage:	450	460
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Voltage:	32	34
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Stick-out:	2"	3"
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PACKAGING: 55 lb. Coils • 100lb & 250lb. Pay-off Packs